

LOCATION MAPS - see other offices on back

PLYMOUTH

**Corporate Offices
& Manufacturing**

**One Persnickety Place
Plymouth, WI
53073**

(920) 893-8484

(800) 558-5802

FAX (920)-893-8399

**Plymouth
LAG Center**

**2207 Cty. C
Plymouth, WI
53073**

(920) 893-8484

FAX (920)-892-5390

• From Milwaukee:

I-43 North to Hwy 57 North (Exit 97)
West on Hwy 23 - North of Plymouth (Not Business 23)
Exit at County C
Left (North) on County C
Right (West) on One Persnickety Place to Sargento
Corporate Office

TRUCKS: Left (North) on County C
Right (West) on Driveway #5 to Shipping/Receiving Office.

• From Green Bay:

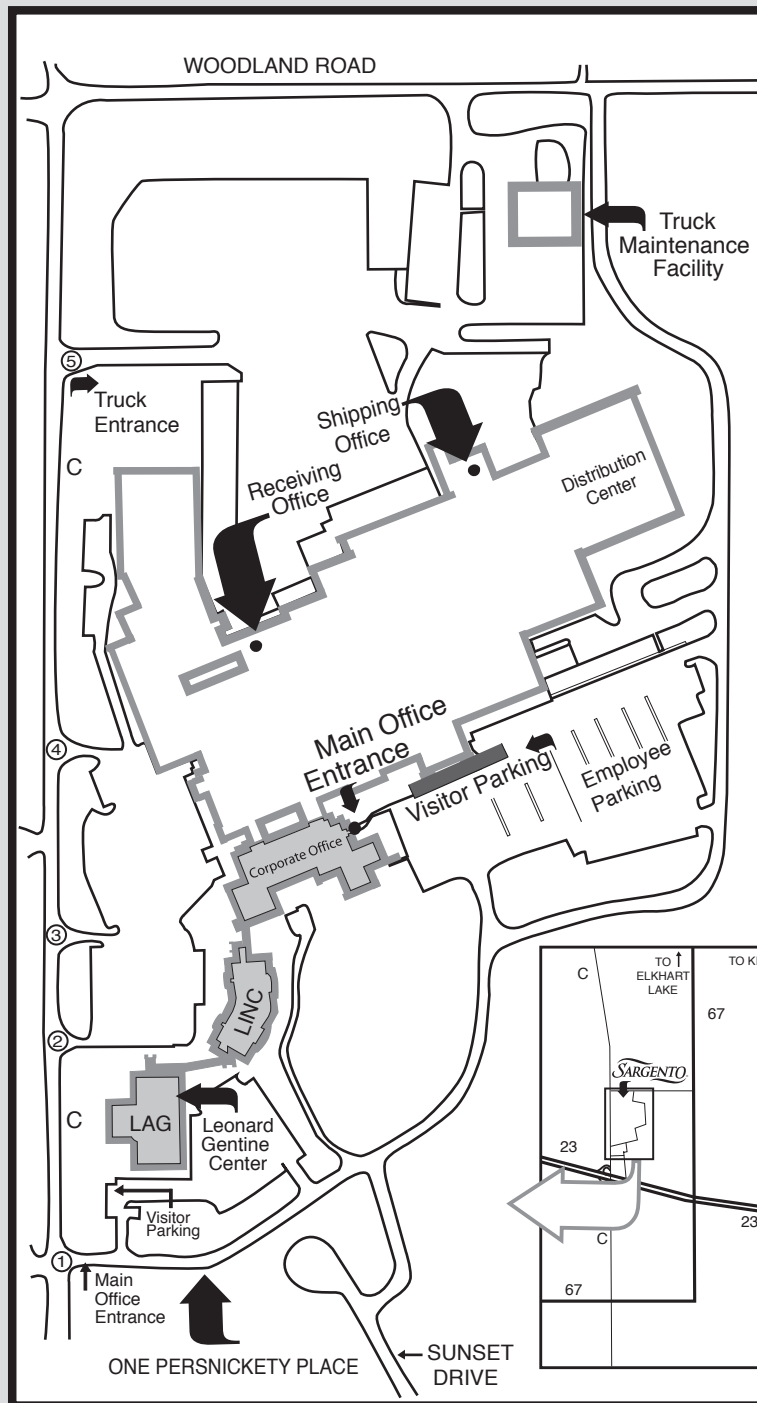
I-43 South to Hwy 23 West
West on Hwy 23 - North of Plymouth
Exit at County C
Left (North) on County C
Right (West) on One Persnickety Place to Sargento
Corporate Office

TRUCKS: Left (North) on County C
Right (West) on Driveway #5 to Shipping/Receiving Office.

• From Madison:

US 151 North to Fon du Lac
Right (East) on Hwy 23 (Johnson St.) to Plymouth
Exit at County C
Left (North) on County C
Right (West) on One Persnickety Place to Sargento
Corporate Office

TRUCKS: Left (North) on County C
Right (West) on Driveway #5 to Shipping/Receiving Office.



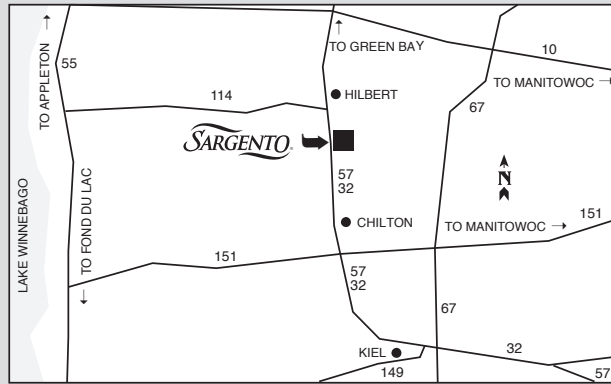
LOCATION MAPS - continued



HILBERT Manufacturing

460 South 8th St.
Hilbert, WI
54129

(920) 853-3536
(800) 828-1210
FAX (920) 853-3546

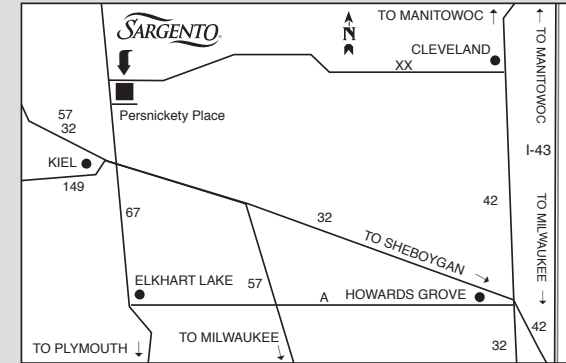


- **From Milwaukee:** I-43 North to Hwy. 57/32. North on 57/32 to Hilbert, Sargento is on right-hand side of Hwy. 57/32
- **From Madison:** US 151 to Chilton, left on Hwy. 57/32 (North) to Hilbert, Sargento is on right-hand side of Hwy 57/32
- **From Green Bay:** Hwy 57/32 South to Hilbert, Sargento is on left-hand side of Hwy. 57/32

KIEL Manufacturing

One Persnickety Place
Kiel, WI
53042

(920) 894-8484
FAX (920) 894-7937

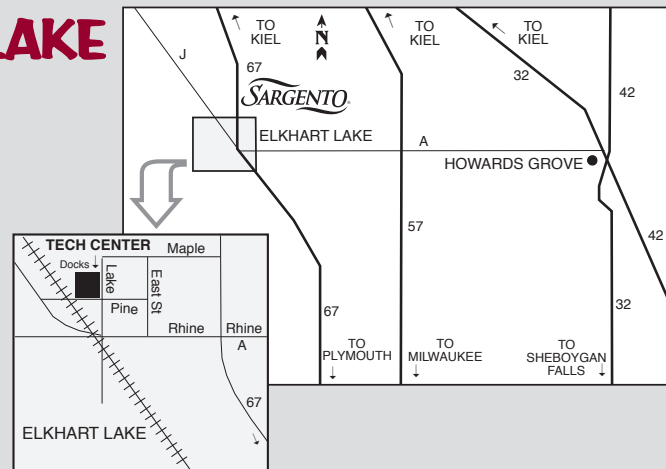


- **From Milwaukee:** I-43 North to Hwy. 42 West to Howards Grove, continue North on Hwy. 32 to Kiel, right on Hwy. 67, right on Persnickety Place to Sargento
- **From Madison:** US 151 North to Fond du Lac, right (East) on Hwy. 23 (Johnson St.) to Plymouth, Hwy. 57 North to Kiel, right on Hwy. 67, right on Persnickety Place to Sargento
- **From Green Bay:** Hwy. 57/32 South to Kiel, left on Hwy. 67, right on Persnickety Place to Sargento
- **TRUCK ROUTE:** Hwy 57 to Kiel, North on Hwy 67, right on Persnickety Place to Sargento

ELKHART LAKE Technical Center

305 Pine Street
Elkhart Lake, WI
53020

(920) 876-3671
Engineering
FAX (920) 876-3427
Research & Devel.
FAX (920) 876-3820



- **From Milwaukee:** I-43 North to Hwy. 57 North toward Plymouth, West on Hwy. 23, North on Hwy. 67 to Elkhart Lake, left on Rhine St., right on Lake St., Sargento on left-hand side (Corner of Lake and Pine)
- **From Madison:** US 151 to Fond du Lac, right (East) on Hwy. 23 (Johnson St.) to Plymouth, Hwy. 67 North to Elkhart Lake, left on Rhine St., right on Lake St., Sargento on left-hand side (Corner of Lake and Pine)
- **From Green Bay:** Hwy. 57/32 South to Kiel, right on Hwy. 67 to Elkhart Lake, right on Rhine St., right on Lake St., Sargento on left-hand side (Corner of Lake and Pine)
- **TRUCK ROUTE:** Hwy. 67 North to Elkhart Lake. Go through stop sign, turn left on Maple St. which is two blocks past stop sign. Follow for three blocks and drive straight to gate near docks.